# **Honeywell**

## 000000022311

Version 1.2 Revision Date 08/17/2018 Print Date 05/21/2021

#### **SECTION 1. IDENTIFICATION**

Product name : Solstice® 452A

Number : 000000022311

Product Use Description : Refrigerant

Manufacturer or supplier's

details

Honeywell International Inc.

115 Tabor Road

Morris Plains, NJ 07950-2546

For more information call : 800-522-8001

+1-973-455-6300

(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : Medical: 1-800-498-5701 or +1-303-389-1414

Transportation (CHEMTREC): 1-800-424-9300 or +1-703-

527-3887

:

(24 hours/day, 7 days/week)

### **SECTION 2. HAZARDS IDENTIFICATION**

**Emergency Overview** 

Form : Liquefied gas

Color : clear colourless

Odor : slight ether-like

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### Classification of the substance or mixture

Classification of the : Gases under pressure, Liquefied gas

substance or mixture Simple Asphyxiant

### GHS Label elements, including precautionary statements

Symbol(s) :

 $\Diamond$ 

Signal word : Warning

Hazard statements : Contains gas under pressure; may explode if heated.

May displace oxygen and cause rapid suffocation.

Precautionary statements : **Prevention**:

Wear protective gloves/protective clothing/eye protection/face

protection.

Storage:

Protect from sunlight. Store in a well-ventilated place.

Hazards not otherwise

classified

: May cause eye and skin irritation.

May cause frostbite.

May cause cardiac arrhythmia.

### Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

#### **SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature : Mixture

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Chemical name	CAS-No.	Concentration
Pentafluoroethane	354-33-6	59.00 %
2,3,3,3-Tetrafluoroprop-1-ene	754-12-1	30.00 %
Difluoromethane	75-10-5	11.00 %

#### **SECTION 4. FIRST AID MEASURES**

General advice : First aider needs to protect himself. Move out of dangerous

area. Take off all contaminated clothing immediately.

Inhalation : Move to fresh air. If breathing is irregular or stopped,

administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do

not give drugs from adrenaline-ephedrine group.

Skin contact : After contact with skin, wash immediately with plenty of water.

If there is evidence of frostbite, bathe (do not rub) with

lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. If symptoms persist, call a

physician.

Eye contact : Rinse immediately with plenty of water, also under the eyelids,

for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.

Ingestion : As this product is a gas, refer to the inhalation section. Do not

induce vomiting without medical advice. Call a physician

immediately.

### Notes to physician

Indication of immediate medical attention and special treatment needed, if necessary Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the

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control of symptoms and the clinical conditions. Treat frost-

bitten areas as needed.

#### **SECTION 5. FIREFIGHTING MEASURES**

Suitable extinguishing media : The product is not flammable.

**ASHRAE 34** 

Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Specific hazards during

firefighting

: Contents under pressure.

This product is not flammable at ambient temperatures and

atmospheric pressure.

However, this material can ignite when mixed with air under

pressure and exposed to strong ignition sources.

Container may rupture on heating.

Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water

courses.

Vapours are heavier than air and can cause suffocation by

reducing oxygen available for breathing.

Fire may cause evolution of:

Halogenated compounds

Hydrogen fluoride Carbonyl halides

Carbon oxides

Special protective equipment

for firefighters

: In the event of fire and/or explosion do not breathe fumes.

Wear self-contained breathing apparatus and protective suit.

No unprotected exposed skin areas.

### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures

Immediately evacuate personnel to safe areas.

Keep people away from and upwind of spill/leak.

Wear personal protective equipment. Unprotected persons

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must be kept away.

Remove all sources of ignition.

Avoid skin contact with leaking liquid (danger of frostbite).

Ventilate the area.

After release, disperses into the air.

Vapours are heavier than air and can cause suffocation by

reducing oxygen available for breathing. Avoid accumulation of vapours in low areas.

Unprotected personnel should not return until air has been

tested and determined safe.

Ensure that the oxygen content is >= 19.5%.

Environmental precautions

Prevent further leakage or spillage if safe to do so.

The product evapourates readily.

Methods and materials for containment and cleaning

un

Ventilate the area.

#### **SECTION 7. HANDLING AND STORAGE**

#### Handling

Precautions for safe

handling

: Handle with care.

Avoid inhalation of vapour or mist.

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Use only in well-ventilated areas.

Pressurized container. Protect from sunlight and do not expose

to temperatures exceeding 50 °C.

Follow all standard safety precautions for handling and use of

compressed gas cylinders. Use authorized cylinders only.

Protect cylinders from physical damage.

Do not puncture or drop cylinders, expose them to open flame

or excessive heat.

Do not pierce or burn, even after use. Do not spray on a naked

flame or any incandescent material.

Do not remove screw cap until immediately ready for use.

Always replace cap after use.

Advice on protection against fire and explosion

The product is not flammable.

Can form a combustible mixture with air at pressures above

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atmospheric pressure.

Normal measures for preventive fire protection.

### **Storage**

Conditions for safe storage,

including any incompatibilities

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even

after use.

Keep containers tightly closed in a dry, cool and well-ventilated

place.

Storage rooms must be properly ventilated.

Ensure adequate ventilation, especially in confined areas.

Protect cylinders from physical damage.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering measures : General room ventilation is adequate for storage and handling.

Perform filling operations only at stations with exhaust

ventilation facilities.

Eye protection : Wear as appropriate:

Safety glasses with side-shields If splashes are likely to occur, wear:

Goggles or face shield, giving complete protection to eyes

Skin and body protection : Wear suitable protective equipment.

Wear as appropriate:

Protective suit

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory

equipment.

Wear a positive-pressure supplied-air respirator.

Vapours are heavier than air and can cause suffocation by

reducing oxygen available for breathing.

For rescue and maintenance work in storage tanks use self-

contained breathing apparatus.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice.

Ensure adequate ventilation, especially in confined areas.

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Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Keep working clothes separately. When using, do not eat, drink or smoke.

**Exposure Guidelines** 

Exposure Guidelin	ies				
Components	CAS-No.	Value	Control parameters	Upda te	Basis
Pentafluoroethan e	354-33-6	TWA : Time weighted average	4,900 mg/m3 (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide
Pentafluoroethan e	354-33-6	TWA : Time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
<b>-</b>			T	1	1
2,3,3,3- Tetrafluoroprop- 1-ene	754-12-1	TWA : Time weighted average	(500 ppm)	2009	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide
		I	l		
2,3,3,3- Tetrafluoroprop- 1-ene	754-12-1	TWA : Time weighted average	(500 ppm)	03 15 2010	Honeywell:Limit established by Honeywell International Inc.
		_			
2,3,3,3- Tetrafluoroprop- 1-ene	754-12-1	STEL: Short term exposure limit	(1,500 ppm)	03 15 2010	Honeywell:Limit established by Honeywell International Inc.

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Difluoromethane	75-10-5	TWA: Time weighted average	2,200 mg/m3 (1,000 ppm)	2007	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide
Difluoromethane	75-10-5	TWA: Time weighted average	(1,000 ppm)	1994	Honeywell:Limit established by Honeywell International Inc.

#### **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Physical state : Liquefied gas

Color : clear colourless

Odor : slight ether-like

Odor threshold : Note: no data available

pH : Note: no data available

Melting point/range : Note: no data available

Boiling point/boiling range : Note: no data available

Flash point : Note: Not applicable

Flammability : does not ignite

lower flammability limit : Note: Not applicable

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upper flammability limit : Note: Not applicable

Vapor pressure : 1.07 MPa

at 21.1 °C(70.0 °F)

Vapor density : Note: no data available

Density : 1.14 g/cm3

Water solubility : Note: negligible

Partition coefficient: n-

octanol/water

: Note: no data available

Ignition temperature : Note: no data available

Decomposition temperature : Note: no data available

#### **SECTION 10. STABILITY AND REACTIVITY**

Chemical stability : Stable under normal conditions.

Possibility of hazardous

reactions

: Hazardous polymerisation does not occur.

Conditions to avoid : Pressurized container. Protect from sunlight and do not

expose to temperatures exceeding 50 °C. Decomposes under high temperature.

Some risk may be expected of corrosive and toxic

decomposition products.

Can form a combustible mixture with air at pressures above

atmospheric pressure.

Do not mix with oxygen or air above atmospheric pressure.

Incompatible materials : Alkali metals

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Oxidizers (e.g. peroxide residues present in insufficiently

cured rubbers)

Finely divided metal powders such as aluminum, magnesium,

or zinc.

Hazardous decomposition

products

: In case of fire hazardous decomposition products may be

produced such as:

Halogenated compounds

Hydrogen fluoride Carbonyl halides Carbon monoxide Carbon dioxide (CO2)

### **SECTION 11. TOXICOLOGICAL INFORMATION**

Acute inhalation toxicity

Pentafluoroethane : > 769000 ppm

Exposure time: 4 h

Species: Rat

2,3,3,3-Tetrafluoroprop-1-

ene

: LC50: > 400000 ppm

Exposure time: 4 h

Species: Rat

Method: OECD Test Guideline 403

Difluoromethane : LC50: > 520000 ppm

Exposure time: 4 h

Species: Rat

Skin irritation

2,3,3,3-Tetrafluoroprop-1-

: Note: Not applicable

ene

study technically not feasible

Eye irritation

2,3,3,3-Tetrafluoroprop-1-

ene

: Note: Not applicable

study technically not feasible

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Sensitisation

Pentafluoroethane : Cardiac sensitization

Species: dogs

Note: No-observed-effect level

75 000 ppm

Lowest observed effect level

100 000 ppm

2,3,3,3-Tetrafluoroprop-1-

ene

: Dermal

Note: Not applicable, as this product is a gas.

study technically not feasible

Difluoromethane : Cardiac sensitization

Species: dogs

Note: No-observed-effect level

>350 000 ppm

Repeated dose toxicity

Pentafluoroethane

: Species: Rat

Application Route: Inhalation Exposure time: (4 Weeks)

NOEL: 50000 ppm Subchronic toxicity

2,3,3,3-Tetrafluoroprop-1-

ene

: Species: Rat

Application Route: Inhalation Exposure time: (2 Weeks)

No-observed-effect level: 50000 ppm Method: OECD Test Guideline 412

Species: Rat

Application Route: Inhalation Exposure time: (4 Weeks)

NOAEL (No observed adverse effect level): 50000 ppm

Method: OECD Test Guideline 412

Species: Rat

Application Route: Inhalation Exposure time: (13 Weeks)

NOAEL (No observed adverse effect level): 50000 ppm

Method: OECD Test Guideline 413

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Species: Rabbit, male Application Route: Inhalation Exposure time: (28 d)

No-observed-effect level: 500 ppm Method: OECD Test Guideline 412

There are no observed toxicological effects, which result in

classification as a specific target organ toxicant.

Species: Rabbit, female Application Route: Inhalation Exposure time: (28 d)

No-observed-effect level: 1000 ppm Method: OECD Test Guideline 412

There are no observed toxicological effects, which result in

classification as a specific target organ toxicant.

Species: Mini-pig

Application Route: Inhalation Exposure time: (28 d)

NOAEL (No observed adverse effect level): 10000 ppm

highest exposure tested

Difluoromethane : Species: Rat

Application Route: Inhalation Exposure time: (90 d) NOEL: 50000 ppm Subchronic toxicity

Genotoxicity in vitro

Pentafluoroethane : Test Method: Ames test

Result: negative

2,3,3,3-Tetrafluoroprop-1-

ene

Test Method: Ames test

Result: 20% and higher, positive in TA 100 and e. coli WP2

uvrA, negative in TA98, TA100, and TA1535.

Method: OECD Test Guideline 471

Difluoromethane : Test Method: Ames test

Result: negative

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: Cell type: Human lymphocytes

Result: negative

: Cell type: Chinese Hamster Ovary Cells

Result: negative

: Test Method: Chromosome aberration test in vitro

Cell type: Human lymphocytes

Result: negative

Method: OECD Test Guideline 473

Note: Dose 760,000 ppm

: Cell type: Human lymphocytes

Result: negative

Method: Mutagenicity (in vitro mammalian cytogenetic test)

: Test Method: Chromosome aberration test in vitro

Result: negative

Genotoxicity in vivo

2,3,3,3-Tetrafluoroprop-1-

ene

Species: Mouse

Cell type: Micronucleus

Dose: up to 200,000 ppm (4 hour) Method: OECD Test Guideline 474

Result: negative

Test Method: Unscheduled DNA synthesis

Dose: up to 50,000 ppm (4 weeks) Method: OECD Test Guideline 486

Result: negative

Species: Rat

Cell type: Micronucleus

Dose: up to 50,000 ppm (4 weeks) Method: OECD Test Guideline 474

Result: negative

Difluoromethane : Species: Mouse

Cell type: Bone marrow

Method: Mutagenicity (micronucleus test)

Result: negative

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Carcinogenicity

2,3,3,3-Tetrafluoroprop-1-

ene

: Species: Rat

Note: Not classified as a human carcinogen. Substance not

expected to be a carcinogen based on available data.

Teratogenicity

Pentafluoroethane

: Species: Rabbit

Application Route: Inhalation exposure

NOAEL, Teratog: 50,000 ppm NOAEL, Maternal: 50,000 ppm

Note: Did not show teratogenic effects in animal experiments.

Species: Rat

Application Route: Inhalation exposure NOAEL, Teratog: 50,000 ppm

NOAEL, Netatog. 50,000 ppm

Note: Did not show teratogenic effects in animal experiments.

Difluoromethane : Species: Rat

Dose: NOEL - 50,000 ppm

Note: Did not show teratogenic effects in animal experiments.

Species: Rabbit

Dose: NOEL - 50,000 ppm

Note: Did not show teratogenic effects in animal experiments.

Further information : Note: Rapid evaporation of the liquid may cause frostbite.

Vapours are heavier than air and can cause suffocation by

reducing oxygen available for breathing. Handle in

accordance with good industrial hygiene and safety practice.

#### **SECTION 12. ECOLOGICAL INFORMATION**

Toxicity to fish

2,3,3,3-Tetrafluoroprop-1- : LC50: > 197 mg/l

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ene Exposure time: 96 h

Species: Cyprinus carpio (Carp) Method: OECD Test Guideline 203

Note: No demonstrable toxic effect in saturated solution.

Toxicity to daphnia and other aquatic invertebrates 2,3,3,3-Tetrafluoroprop-1- : EC50: > 83 mg/l

ene Exposure time: 48 h

Species: Daphnia magna (Water flea) Method: OECD Test Guideline 202

Toxicity to algae

2,3,3,3-Tetrafluoroprop-1- : EC50: > 100 mg/l

ene Species: Scenedesmus capricornutum (fresh water algae)

Method: OECD Test Guideline 201

Bioaccumulation

2,3,3,3-Tetrafluoroprop-1- : Note: Due to the distribution coefficient n-octanol/water,

ene accumulation in organisms is not expected.

Biodegradability

Pentafluoroethane : Result: Not readily biodegradable.

Value: 5 %

Method: OECD 301 D

2,3,3,3-Tetrafluoroprop-1-

ene

Result: Not readily biodegradable.
 Method: OECD Test Guideline 301F

Difluoromethane : Note: Minimal

### Further information on ecology

Additional ecological

information

: This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations at 40 CFR Part 82. This product contains greenhouse gases which may

contribute to global warming. Do NOT vent to the atmosphere.

To comply with provisions of the U.S. Clean Air Act, any

residual must be recovered.

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#### **SECTION 13. DISPOSAL CONSIDERATIONS**

Disposal methods : Observe all Federal, State, and Local Environmental

regulations.

Note : This product is subject to U.S. Environmental Protection

Agency Clean Air Act Regulations Section 608 in 40 CFR Part

82 regarding refrigerant recycling.

### **SECTION 14. TRANSPORT INFORMATION**

**DOT** UN/ID No. : UN 3163

Proper shipping name : LIQUEFIED GAS, N.O.S.

(Pentafluoroethane, R-1234yf, Difluoromethane)

Class 2.2

Packing group

Hazard Labels 2.2

IATA UN/ID No. : UN 3163

Description of the goods : LIQUEFIED GAS, N.O.S.

(Pentafluoroethane, R-1234yf, Difluoromethane)

Class : 2.2 Hazard Labels : 2.2 Packing instruction (cargo : 200

aircraft)

Packing instruction : 200

(passenger aircraft)

IMDG UN/ID No. : UN 3163

Description of the goods : LIQUEFIED GAS, N.O.S.

(PENTAFLUOROETHANE, R-1234yf,

DIFLUOROMETHANE)

Class : 2.2
Hazard Labels : 2.2
EmS Number : F-C, S-V
Marine pollutant : no

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#### **SECTION 15. REGULATORY INFORMATION**

#### **Inventories**

US. Toxic Substances

Control Act

: On TSCA Inventory

Australia, Industrial Chemical (Notification and

Assessment) Act

: On the inventory, or in compliance with the inventory

Canada. Canadian **Environmental Protection** Act (CEPA). Domestic Substances List (DSL)

: All components of this product are on the Canadian DSL

Japan. Kashin-Hou Law

List

: On the inventory, or in compliance with the inventory

Korea. Existing Chemicals

Inventory (KECI)

: On the inventory, or in compliance with the inventory

Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control

Act

: Not in compliance with the inventory

Chemical Substances

China. Inventory of Existing : Not in compliance with the inventory

New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New

Zealand

: Not in compliance with the inventory

TSCA 12B : US. Toxic Substances Control Act (TSCA) Section 12(b) Export

Notification (40 CFR 707, Subpt D)

2,3,3,3-Tetrafluoroprop-1-ene 754-12-1

**National regulatory information** 

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SARA 302 Components : No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.

SARA 313 Components : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards : Sudden Release of Pressure Hazard

Acute Health Hazard

California Prop. 65

**WARNING:**This product can expose you to chemicals, listed below, known to the State of California to cause cancer and birth defects or other reproductive harm. For more

information go to www.P65Warnings.ca.gov.

Dichloromethane 75-09-2 Chloromethane 74-87-3

Massachusetts RTK : Dichloromethane 75-09-2

Pennsylvania RTK : Difluoromethane 75-10-5

### **SECTION 16. OTHER INFORMATION**

	HMISIII	NFPA
Health hazard	: 1	2
Flammability	: 1	1
Physical Hazard	: 1	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

### **Further information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge,

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information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Previous Issue Date: 09/01/2017

Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group